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FLUSH BOLTS

93170 Series Manual Flush Bolts For Hollow Metal Doors

FEATURES:

- Compatible with ANSI/BHMA 156.115 door and frame prep
- 3/4" slide bolt throw, 3/4" backset.
- 12" rod length (center of face to bolt end retracted).
- 1-1/2" adjustable slide bolt.
- PDQ # 909 Dust Proof Strike recommended to prevent dirt from accumulating and clogging the bottom strike (ordered seperately)

SPECIFICATIONS:

BASE MATERIAL: · Brass and steel

> **FASTENERS:** • 16 ea. #8 x 3/4" FH combo screws.

FACE PLATE: • 1" x 6-3/4" STRIKE: • 15/16" x 2-1/4" GUIDE: • 1" x 2",

• 605 (US3) Bright Brass, 613 (US10B) Oil Rubbed Bronze, 626 (US26D) Satin Chrome FINISHES:

CERTIFICATIONS, • UL/CUL listed for metal swing doors, 4'x8', 3 hrs LISTINGS, • Complies with ANSI/BHMA A156.16, Type L04251 COMPLIANCES: • Meets requirements of Buy American Act

93270 Series Manual Flush Bolts For Composite Wood Doors

FEATURES:

- Compatible with ANSI/BHMA 156.116W.
- · Corner reinforcing plate.
- 3/4" slide bolt throw, 3/4" backset.
- 12" rod length (center of face to bolt end retracted).
- 1-1/2" adjustable slide bolt.
- PDQ # 909 Dust Proof Strike recommended to prevent dirt from accumulating and clogging the bottom strike (ordered seperately)

SPECIFICATIONS:

BASE MATERIAL: · Brass and Steel

FASTENERS: • 7 ea. #8 x 3/4" FH combo screws, 2 ea. #8-32 x 1/4" FH MS.

• 1" x 6-3/4" FACE PLATE: STRIKE: • 15/16" x 2-1/4""

GUIDE: • 1" x 2",

FINISHES: • 605 (US3) Bright Brass, 613 (US10B) Oil Rubbed Bronze, 626 (US26D) Satin Chrome

CERTIFICATIONS, • UL/CUL listed for hollow composite wood swing doors, 4'x8', 1-1/2 hrs

LISTINGS, • Complies with ANSI/BHMA156.16, Type L04251 **COMPLIANCES:** · Meets requirements of Buy American Act











93101 Series Automatic Flush Bolts For Hollow Metal Doors



- · Easy closing force.
- · Non-handed.
- Fully automatic—opening active door retracts top and bottom bolts.
- · Override feature prevents damage to doors or bolts if bolt heads are blocked from entering strikes.
- Rods are adjustable up to 1-1/2".
- Fusible link automatically locks the inactive door under high heat conditions due to fire
- PDQ # 909 Dust Proof Strike recommended to prevent dirt from accumulating and clogging the bottom strike (ordered seperately)

SPECIFICATIONS:

BASE MATERIAL: · Brass and Steel

> **FASTENERS**: • 16 ea. #8 x 3/4" FH combo screws, 4 ea. #8-32 x 3/8" FH MS.

FINISHES: • 605 (US3) Bright Brass, 613 (US10B) Oil Rubbed Bronze, 626 (US26D) Satin Chrome

CERTIFICATIONS, LISTINGS.

> **COMPLIANCES:** • UL/CUL 10C listed for hollow labeled hollow metal swing doors, 4' x 8', 3-1/2 hrs

> > • Complies with ANSI/BHMA156.3, Type 25 . Meets requirements of Buy American Act

93102 Series Self-latching Automatic Flush Bolts **For Hollow Metal Doors**



- · Easy closing force.
- Top bolt automatically engages when the inactive door closes. Bottom latch on the inactive door automatically engages when the active door is closed. When the active door is opened, the bottom latch on the inactive door automatically retracts. The inactive door stays latched at the top until the top bolt is retracted by depressing the release button on the bolt face.
- Non-handed.
- Override feature prevents damage to doors or bolts if bolt heads are blocked from entering strikes.
- Bolt head rod is adjustable up to 1-1/2".
- Fusible link automatically locks the inactive door under high heat conditions due to fire
- PDQ # 909 Dust Proof Strike recommended to prevent dirt from accumulating and clogging the bottom strike (ordered seperately)

SPECIFICATIONS:

BASE MATERIAL: · Brass and Steel

> **FASTENERS**: • 16 ea. #8 x 3/4" FH combo screws, 4 ea. #8-32 x 3/8" FH MS.

FINISHES: • 605 (US3) Bright Brass, 613 (US10B) Oil Rubbed Bronze, 626 (US26D) Satin Chrome CERTIFICATIONS, • UL/CUL 10C listed for hollow labeled hollow metal swing doors, 4' x 8', 3-1/2 hrs

• Complies with ANSI/BHMA A156.16 Type 27 (Formerly included in A156.3) LISTINGS,

COMPLIANCES: . Meets requirements of Buy American Act

















93103 Series Automatic Flush Bolt with Bottom Fire Bolt for Hollow Metal Doors





FEATURES:

- Low (5lbs maximum) closing force.
- Fully automatic—opening active door retracts top bolt.
- Override feature prevents damage to doors or bolt if bolt head is blocked from entering strike.
- Bolt head rod is adjustable up to 1-1/2".
- Includes PDQ #629030 Fire Bolt automatically locks the inactive door under high heat conditions due to fire.
- Bottom fire bolt eliminates need for floor prep.

SPECIFICATIONS:

BASE MATERIAL: • Brass and Steel

FASTENERS: • 8 ea. #8 x 3/4" FH combo screws, 2 ea. #8-32 x 3/8" FHMS, 4 ea. 10-32 x 13/16" FH MS

(for Fire Bolt).

FINISHES:
• 605 (US3) Bright Brass, 613 (US10B) Oil Rubbed Bronze, 626 (US26D) Satin Chrome
• UL/CUL 10C listed for hollow labeled hollow metal swing doors, 4' x 8', 1-1/2 hrs

LISTINGS, • Complies with ANSI/BHMA 156.16, Type L04021.

COMPLIANCES: • Meets requirements of Buy American Act



93201 Series Automatic Flush Bolts For Composite Wood Doors

FEATURES:

- Easy Closing Force
- · Non-handed.
- Fully automatic opening active door retracts top and bottom bolts.
- Override feature prevents damage to doors or bolts if bolt heads are blocked from entering strikes.
- Bolt head rods are adjustable up to 1/2".
- Fusible link automatically locks the inactive door under high heat conditions due to fire
- PDQ # 909 Dust Proof Strike recommended to prevent dirt from accumulating and clogging the bottom strike (ordered seperately)

SPECIFICATIONS:

BASE MATERIAL: • Brass and Steel

FASTENERS: • 12 ea. #8 x 3/4" FH combo screws

• 6 ea. #10 x 1" FH WS.

• 4 ea. #8 - 32 x 1/4" FH undercut FH MS.

FINISHES:
• 605 (US3) Bright Brass, 613 (US10B) Oil Rubbed Bronze, 626 (US26D) Satin Chrome

CERTIFICATIONS,
• UL/CUL 10C listed for hollow labeled composite wood swing doors, 4' x 8', 1-1/2 hrs

LISTINGS, • Complies with ANSI/BHMA A156.16 Type 27 (Formerly included in A156.3)

COMPLIANCES: • Meets requirements of Buy American Act





93202 Series Self-latching Automatic Flush Bolts For Composite Wood Doors







- · Easy closing force
- Top bolt automatically engages when the inactive door closes. Bottom latch on the inactive door automatically engages when the active door is closed. When the active door is opened, the bottom latch on the inactive door automatically retracts. The inactive door stays latched at the top until the top bolt is released by pressing the release button on the bolt face.
- · Non-handed.
- Override feature prevents damage to door or bolt if bolt head is blocked from entering strike.
- Rod is adjustable up to 1/2".
- PDQ # 909 Dust Proof Strike recommended to prevent dirt from accumulating and clogging the bottom strike (ordered seperately)

SPECIFICATIONS:

BASE MATERIAL: • Brass and Steel

FASTENERS: • 12 ea. #8 x 3/4" FH combo screws.

• 4 ea. #8 - 32 x 1/4" FH MS. • 6 ea. #10 x 1" FH WS.

FINISHES: • 605 (US3) Bright Brass, 613 (US10B) Oil Rubbed Bronze, 626 (US26D) Satin Chrome

CERTIFICATIONS,
 UL/CUL 10C listed for hollow labeled composite wood swing doors, 4' x 8', 1-1/2 hrs
 Complies with ANSI/BHMA A156.16 Type 27 (Formerly included in A156.3)

COMPLIANCES: • Meets requirements of Buy American Act

93203 Series Automatic Flush Bolt with Bottom Fire Bolt for Wood Composite Doors





Release Button

FEATURES:

- Low (5 lbs. maximum) closing force.
- Fully automatic—opening active door retracts top bolt.
- Override feature prevents damage to doors or bolt if bolt head is blocked from entering strike.
- Bolt head rod is adjustable up to 1/2".
- Includes PDQ #629030 Fire Bolt automatically locks the inactive door under high heat conditions due to fire.
- · Bottom fire bolt eliminates need for floor prep.
- Oversize fire bolt strike hole allows for slight door misalignment.

SPECIFICATIONS:

BASE MATERIAL: • Brass and Steel

FASTENERS: • 6 ea. #8 x 3/4" FH combo screws, 2 ea. 8-32 x 1/4" FH MS, 3 ea. #10 x 1" FH WS,

4 ea. #8 x 3/4" WS (for Fire Bolt).

FINISHES: • 605 (US3) Bright Brass, 613 (US10B) Oil Rubbed Bronze, 626 (US26D) Satin Chrome • UL/CUL 10C listed for hollow labeled composite wood swing doors, 4' x 8', 20 min

LISTINGS, • Complies with ANSI/BHMA156.3, Type 25
• Meets requirements of Buy American Act

909 Series Dust Proof Strike

FEATURES:

- Works with all PDQ manual and automatic flush bolts.
- Removable face plate for use with thresholds.
- · Adjustable height for carpeted areas.

SPECIFICATIONS:

BASE MATERIAL: • Brass

FASTENERS: • Adjustment nut for thresold applications.

· Spanner wrench.

• 2 ea. #8 x 1-3/8" FH PS SMS.

• 2 ea. plastic anchors.

FINISHES: • 605 (US3) Bright Brass, 613 (US10B) Oil Rubbed Bronze, 626 (US26D) Satin Chrome

BARRELL: • 15/16" outer diameter x 2" Depth

CERTIFICATIONS, • Complies with ANSI/BHMA156.16, Type L04021

LISTINGS, • Meets requirements of Buy American Act

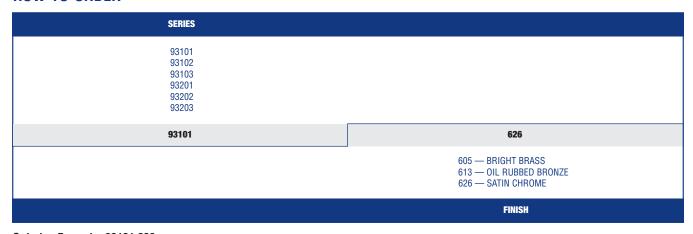
COMPLIANCES:







HOW TO ORDER



Ordering Example: 93101 626
- Denotes factory default

CROSS REFERENCE

	PDQ	АВН	DCI	HAGER	IVES	ROCKWOOD	TRIMCO		
	MANUAL FLUSH BOLTS								
HOLLOW METAL	93170	1855S	780F	282D	FB458	555	3917-12		
COMPOSITE WOOD	93270	1875S	790F	283D	FB358	557	3913		
		AUTO	MATIC FLUSH BOLTS						
	93101	1860P	842	292D	FB31P	2842	3810x3810		
HOLLOW METAL	93102		845	293D	FB51P	2845	3820x3810		
	93103		805/8BFB	295M	FB52	2848	3820x3850		
	93201	1862P	942	291D	FB41P	2942	3815x3815L		
COMPOSITE WOOD	93202		945	293D	FB61P	2945	3825x3815L		
	93203		960/9BFB	295W	FB42	2948	3815x3850		

ACCESSORIES

629030 Universal Bottom Fire Bolt for Metal and Composite Wood Doors

FEATURES:

- Designed for use with all PDQ manual and automatic flush bolts.
- For fire labeled doors, must be used with PDQ UL fire listed automatic flush bolts to maintain UL listing status and fire code compliance.

SPECIFICATIONS:

BASE MATERIAL: • Stainless Steel • 630 (US32D)



SURFACE BOLTS

460/461 Series Surface Bolts

SPECIFICATIONS:

MATERIAL: • Steel.

MOUNTING

FASTENERS: • 8 ea. #8 x 1-1/4" FH SMS.

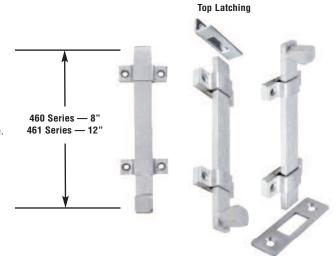
STRIKES: • 1ea. universal top strike, 1ea. mortise bottom strike.

FINISHES: • 626 (US26D) Satin Chrome

CERTIFICATIONS, • Complies with ANSI/BHMA156.16, Type L04151

LISTINGS, • Meets requirements of Buy American Act

COMPLIANCES:



Bottom Latching

462 Series Surface Bolt, Concealed Mounting

- Suitable for all types of doors.
- Fully concealed mounting helps guard againest vandalism.

SPECIFICATIONS:

DIMENSIONS: • Body: 7/8" W x 8" L x 7/8" D.

• Actuating Knob Projection: 1-1/2"

• Top Strike: 2-1/4" W x 1" H x 15/16"" D.

Bottom Strike: 3-3/8" W x 1" H x 1/8" Thick

MATERIAL:

Steel.

SURFACE BOLT

THROW: • 1".

MOUNTING

FASTENERS: • 5 ea. #12 x 1-1/4" FH PH SMS, 5 ea. 12-24 x 1" FH PH MS,

2 ea. plastic anchors.

STRIKES: • 1ea. universal top strike, 1ea. mortise bottom strike.

FINISHES: • 626 (US26D) Satin Chrome

CERTIFICATIONS,
LISTINGS,

• Complies with ANSI/BHMA156.16, Type L04151
• Meets requirements of Buy American Act

COMPLIANCES:



Bottom Latching

HOW TO ORDER

SERIES	
462 461 460	
460	626
	626 — SATIN CHROME
	FINISH

Ordering Example: 460 626

- Denotes factory default

COORDINATORS

COR SERIES COORDINATOR, ANSI TYPE 21A

FEATURES:

- · Non-handed.
- Override protection to prevent damage in case of abnormal force on door
- Mechanism and filler bar completely fill width of opening
- · Suitable for painting to match door and frame finish



BASE MATERIAL: • Steel

FASTENERS: • 8 Ea. 12-24 x 1-1/4 PH PH MS.

• 6 Ea. #8 x 3/4" Combo Screws.

· Strike Plates.

FINISHES: • 600 (USP) primer

SIZES: • COR42: 1-5/8W" x 5/8"H x 42L"

• COR52: 1-5/8W" x 5/8"H x 52L" • COR60: 1-5/8W" x 5/8"H x 60L"

CERTIFICATIONS, • UL/CUL 10B and UL/CUL10C listed

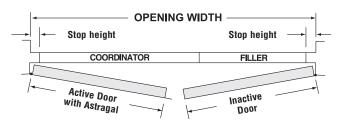
LISTINGS, for 3 hours for use with a pair of swing doors incorporating an astragal

• Complies with ANSI/BHMA156.3 Type 21A

· Meets requirements of Buy American Act



DOOR OPENING WIDTH	MODEL	COORDINATOR LENGTH	FILLER Number	FILLER LENGTH
48"- 54"	COR54	42"	FB18	18"
55"- 60"	COR60	52"	FB18	18"
61"- 72"	COR72	52"	FB20	20"
73"- 96"	COR96	60"	FB36	36"



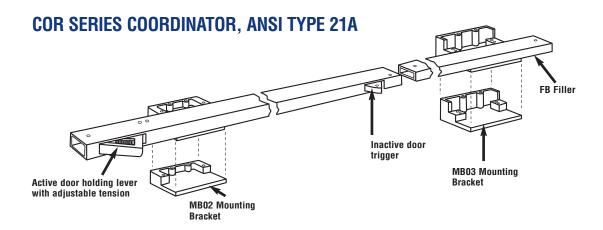
NOTE: If stop height dimension is other than 5/8" contact PDQ Technical Service

HOW TO SELECT THE RIGHT SIZE COORDINATOR

Coordinator size and length is a function of the active door size. It is recommended the coordinator extend a min of 6" beyond the active door width.

EXAMPLES:

- 1 Active door = 48", inactive door with astragal = 36" Coordinator size = 48 + 6 = 54" = COR60
- 2 Active door = 36", inactive door with astragal = 24" Coordinator size = 42 + 6 = 48" = COR52
- 3 Active door = 36", inactive door with astragal = 36" Coordinator = 36 + 6 = 42" = COR42



HOW TO ORDER

		FIN	IISH
			600 — USP PRIMER
COR72		MB02	600
COR54 — FOR DOOR WIDTHS COR60 — FOR DOOR WIDTHS COR72 — FOR DOOR WIDTHS COR96 — FOR DOOR WIDTHS	FROM 55" - 60" FROM 61" - 72"	MB02" MOUNTING BRACK MB03" MOUNTING BRACK	
SEF	RIES	MOUNTING BRA	ACKET OPTION1

Ordering Example Door Opening Width: 72", Soffit width: 7/8": Order COR72 MB03 600

- Denotes factory default

Notes: 1 - Includes 2ea Mounting Brackets.

FB SERIES FILLER

SPECIFICATIONS:

BASE MATERIAL: • Steel

FINISHES: • 2 Ea. 12-24 x 1-1/4" PH PH MS

DESIGNATOR • FB18 — 18"

SIZE: • FB20 — 20"

• FB42 — 42"

For lengths greather than 42" contact PDQ Technical Service.



MB SERIES MOUNTING BRACKET

FEATURES:

- Required for soffit installations
- Prevents damage to the Coordinator by installation fasteners

SPECIFICATIONS:

BASE MATERIAL: • Aluminum

FASTENERS: • MB02: 4 Ea. 10-24 x 1-1/2" FH PH MS.

• MB03: 4 Ea. 10-24 x 2" FH PH MS, 2 Ea. 8-32 x 1-1/2" FH PH MS

FINISHES: • 600 (USP) Primer





MB02



MB03

93590/93591 SERIES DOOR GRAVITY COORDINATOR, ANSI TYPE 21B

FEATURES:

- When active door is open, coordinator prevents the active door from closing until
 inactive door closes first. Closing the inactive door causes strike plate on top of door
 to contact cam and lift arm, allowing the active door to close. As inactive door continues
 closing, the roller travels over strike plate on, holding the arm above active door
- Non-handed. Field reversible
- Prevents the active door from closing until the inactive door is closed.
- 93590 Series: 6-1/2" Projection. For use on a pair of doors.
 - With astragal on the active door up to 4'.
 - With astragal, inactive door up to 3' 4".
 - With astragals, both doors up to 2'10".
- 93591 Series: 8-1/2" Projection. For use on a pair of doors/
 - With astragal on the active door over 4'.
 - With astragal, inactive door over 3' 4"
 - With astragals, both doors up to 2' 10""



BASE MATERIAL: • Cast brass

FASTENERS: • Body: 2 ea. #10 x 1" FH SMS, 2 ea. #10 - 24 x 1" FH MS. Strike: 5 ea. #8 x 1" FH SMS.

FINISHES: • 626 (US26D) Satin Chrome

CERTIFICATIONS,
LISTINGS,
With a pair of swing doors incorporating astragal
COMPLIANCES:
COMPLIANCES:
COMPLIANCES:

• UL/CUL 10B and UL/CUL10C listed for 3 hours for use with a pair of swing doors incorporating astragal

· Meets requirements of Buy American Act

MODEL	FINISH	PROJECTION
53590	626 - SATIN CHROME	6-1/2"
53591	626 - SATIN CHROME	8-1/2"

Ordering example: 53590 626

910 SERIES CARRY BAR

FEATURES:

• Required for soffit installations used when the inactive door is opened before the active door

SPECIFICATIONS:

BASE MATERIAL: • Brass, steel

FASTENERS: • 2 ea. 1/4 - 20 x 3/4" RH MS, 2 ea. 1/4 - 20 x 1-11/16" sex bolts (Included).

FINISHES: • 689 Aluminum Painted, 693 Black Painted

MODEL	FINISH	BASE SIZE
910	689 - ALUMINUM	1-3/4" X 2-1/4"
910	693 - BLACK	1-3/4" X 2-1/4"

Ordering example: 910 689

CROSS REFERENCE

PDQ	DESCRIPTION	АВН	DCI	HAGER	IVES	ROCKWOOD	TRIMCO
COR42	Coordinator	3710	N6	297D	COR32	2660	3094A2
COR52	Coordinator	3720	6	297D	COR42/52	2672	3094B1
COR60	Coordinator	3730	L-6	297D	COR60/72	2696	3094C4
MB03	Mounting Bracket	3751	601AB	297M	MB-2	1601AB	3095
MB02	Mounting Bracket	3752	601C	297N	MB-1	1601C	3096
910	Carry Bar	3760	100	297C	CB1	1100	3090
93590/91	Gravity Coordinator	3790	500	298D	COR7G/9G	576	3093





FINISHES

ARCHITECTURAL



605 (US3) Bright Brass, Clear Coated



613 (US10B) Oil Rubbed Bronze, Oxidized Satin Bronze, Oil Rubbed, No Coating



626 (US26D) Satin Chromium Plated, No Coating

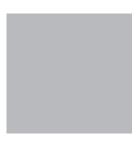


630 (US32D) Satin Stainless Steel, No Coating

PAINTED



600 (USP) Primed for Painting



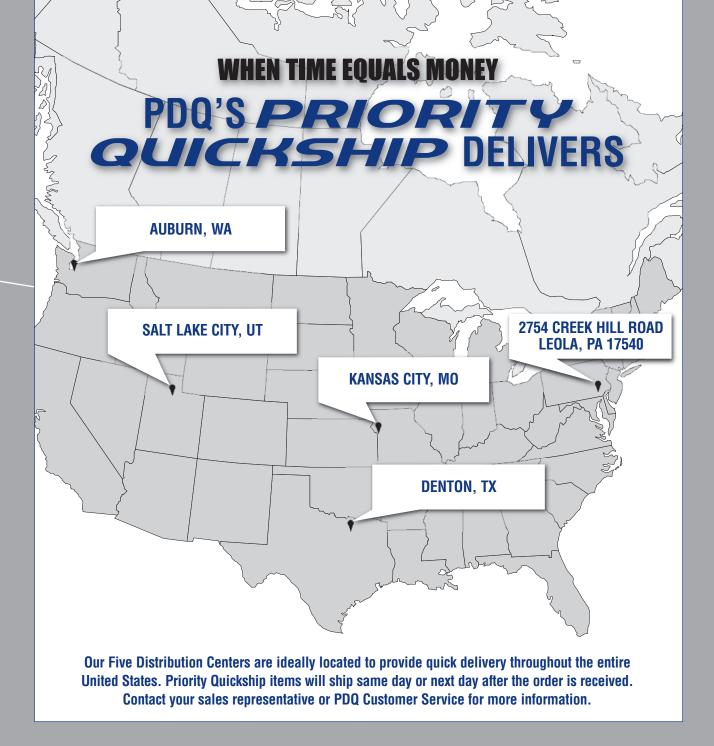
689 (US28) Aluminum



693 Black

Finishes shown are representative only. Not all products are available in all finishes listed.

NOTES:			





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